USER MANUAL

Twin-pen Sandblaster

Description

Twin-pen sandblaster Unit is used to polish the surface of porcelain crowns in dentistry. It is a necessary dental equipment. It has a large window and Twin-pen can be used to polish materials of different hardness. The transparent bottles enable users to observe the state of the sand during the sandblasting process. The advantages are: strong sandblasting power, smooth and accurate operations and it is easy to repair.

Specification

Power voltage	AC 220V/50HZ $\pm 10\%$
Pressure	$\geq 4 \text{kg/cm}$

Instruction

- 1. Check if all the accessories are inside the carton after unpacking. Read user manual carefully before use.
- 2. Connect all the tubes and accessories to corresponding socket.
- 3. Plug in the air supply pipe after set up valves of the sandblaster. (pressure>4kg/cm, amount of air supplied≥80L/min)
- 4. Put quartz sand (120 meshes) into the machine. It is advised that sand in the container be less than ½ of the container capacity.
- 5. Turn on the light and the power on the right.
- 6. Put the casting into the working chamber from the observation window. Hold the casting aside. The distance between the casting and the nozzle should be within 10mm.
- 7. Step on the foot pedal to activate the sandblaster; and the sand will

- spout out from the nozzle.(Control the sand spouting by pulling or pushing the black button on the right)
- 8. Move foot away from the foot pedal after the casting surface polishing is done; the sand will stop spouting out. Open the observation window and take out the polished casting. Turn off the power supply after use.

Cautions

- 1. While changing sand, clean the cap of the bottle and the thread of the cap with a brush, make sure the lid is tightly closed.
- 2. The sand for use must be 120 meshes or ≥120 meshes. The blasting nozzles are consumable accessories. Replace them if they are worn out.
- 3. Do not step on the foot switch while operating the directional valve in case that the sand enter the directional valve.
- 4. Remove the air the tube from the sand container if the air tube is jammed. Clean the tube with air.
- 5. Remove the screw at the bottom of the machine when clearing up the chamber. Lift the machine to let out the used sand.
- 6. Get rid of the dust constantly to avoid poor electric contact which may cause .
- 7. Do not reuse the sand in case the used sand jam the tube.

Thank you for using our product.